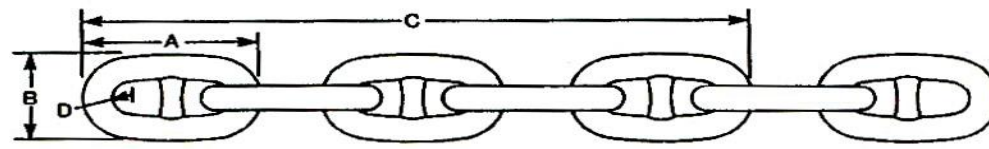


## Stud Link Anchor Chain



Chain Size		Link Length A	Link Length B	Link Length over five links C	Grip Radius	Weight per 15-fathom shot (approx)	Number of Links per 15-Fathom Shot	Grade 1		Grade 2		Grade 3	
Inches	mm							Proof Test	Break Test	Proof Test	Break Test	Proof Test	Break Test
5/8	16	3-3/4	2-1/4	13-3/4	3/8	365	432	16620	23745	23745	33220	33220	47465
3/4	19	4-1/2	2-5/8	16-1/2	1/2	480	357	23800	34000	34000	47600	47600	68000
13/16	20	4-7/8	2-7/8	17-7/8	17/32	570	329	27800	39800	39800	55700	55700	79500
7/8	22	5-1/4	3-1/8	19-1/4	37/64	660	305	32200	46000	46000	64400	64400	91800
15/16	24	5-5/8	3-5/16	20-5/8	5/8	760	285	36800	52600	52600	73700	73700	105000
1	25	6	3-9/16	22	21/32	860	267	41800	59700	59700	83600	83600	119500
1-1/16	27	6-3/8	3-3/4	23-3/8	11/16	970	251	47000	67200	67200	94100	94100	135000
1-1/8	28	6-3/4	4	24-3/4	25/32	1060	237	52600	75000	75000	105000	105000	150000
1-3/16	30	7-1/8	4-1/4	26-1/8	25/32	1220	225	58400	83400	83400	116500	116500	167000
1-1/4	32	7-1/2	4-1/2	27-1/2	25/32	1350	213	64500	92200	92200	129000	129000	184000
1-5/16	33	7-7/8	4-3/4	28-7/8	7/8	1490	203	70900	101500	101500	142000	142000	203000
1-3/8	34	8-1/4	4-15/16	30-1/4	7/8	1630	195	77500	111000	111000	155000	155000	222000
1-7/16	36	8-5/8	5-3/16	31-5/8	15/16	1780	187	84500	120500	120500	169000	169000	241000
1-1/2	38	9	5-3/8	33	63/64	1940	179	91700	131000	131000	183500	183500	262000
1-9/16	40	9-3/8	5-5/8	34-3/8	1-1/32	2090	171	99200	142000	142000	198500	198500	284000
1-5/8	42	9-3/4	5-7/8	35-3/4	1-1/16	2240	165	108000	153000	153000	214000	214000	306000
1-11/16	43	10-1/8	6-1/16	37-1/8	1-332	2410	159	115000	166500	166500	229000	229000	327000
1-3/4	44	10-1/2	6-5/16	38-1/2	1-5/32	2590	153	123500	176000	176000	247000	247000	352000
1-13/16	46	10-7/8	6-1/2	39-7/8	1-3/16	2790	147	132000	188500	188500	264000	264000	377000
1-7/8	48	11-1/4	6-3/4	41-1/4	1-1/4	2960	143	140500	201000	201000	281000	281000	402000
1-15/16	50	11-5/8	7	42-5/8	1-9/32	3180	139	149500	214000	214000	299000	299000	427000
2	51	12	7-3/16	44	1-5/16	3360	133	159000	227000	227000	318000	318000	454000
2-1/16	52	12-3/8	7-7/16	45-3/8	1-3/8	3570	129	168500	241000	241000	337000	337000	482000
2-1/8	54	12-3/4	7-5/8	46-3/4	1-27/64	3790	125	178500	255000	255000	357000	357000	510000
2-3/16	56	13-1/8	7-7/8	48-1/8	1-15/32	4020	123	188500	269000	269000	377000	377000	538000
2-1/4	58	13-1/2	8-1/8	49-1/2	1-1/2	4250	119	198500	284000	284000	396000	396000	570000
2-5/16	59	13-7/8	8-5/16	50-7/8	1-17/32	4490	117	209000	299000	299000	418000	418000	598000
2-3/8	60	14-1/4	8-9/16	52-1/4	1-9/16	4730	113	212000	314000	314000	440000	440000	628000
2-7/16	62	14-5/8	8-3/4	53-5/8	1-5/8	4960	111	231000	330000	330000	462000	462000	660000
2-1/2	64	15	9	55	1-5/8	5270	107	242000	346000	346000	484000	484000	692000
2-9/16	66	15-3/8	9-1/4	56-3/8	1-11/16	5540	105	254000	363000	363000	507000	507000	726000
2-5/8	67	15-3/4	9-7/16	57-3/4	1-11/16	5820	103	265000	379000	379000	530000	530000	758000
2-11/16	68	16-1/8	9-11/16	59-1/8	1-3/4	6110	99	277000	396000	396000	554000	554000	792000
2-3/4	70	16-1/2	9-7/8	60-1/2	1-13/16	6410	97	289000	413000	413000	578000	578000	826000
2-13/16	71	16-7/8	10-1/8	61-7/8	1-27/32	6710	95	301000	431000	431000	603000	603000	861000
2-7/8	73	17-1/4	10-3/8	63-1/4	1-7/8	7020	93	314000	449000	449000	628000	628000	897000
2-15/16	75	17-5/8	10-9/16	64-5/8	1-7/8	7330	91	327000	467000	467000	654000	654000	934000
3	76	18	10-13/16	66	2	7650	89	340000	485000	485000	679000	679000	970000
3-1/16	78	18-3/8	11	67-3/8	2	7980	87	353000	504000	504000	705000	705000	1008000
3-1/8	79	18-3/4	11-1/4	68-3/4	2-1/16	8320	85	366000	523000	523000	732000	732000	1046000
3-3/16	81	19-1/8	11-1/2	70-1/8	2-1/16	8660	85	380000	542000	542000	759000	759000	1084000
3-1/4	83	19-1/2	11-11/16	71-1/2	2-1/8	9010	83	393000	562000	562000	787000	787000	1124000
3-5/16	84	19-7/8	11-15/16	72-7/8	2-1/8	9360	81	407000	582000	582000	814000	814000	1163000
3-3/8	86	20-1/4	12-1/8	74-1/4	2-3/16	9730	79	421000	602000	602000	843000	843000	1204000
3-7/16	87	20-5/8	12-3/8	75-5/8	2-3/16	10100	77	435000	622000	622000	871000	871000	1244000
3-1/2	90	21	12-5/8	77	2-5/16	10500	77	450000	643000	643000	900000	900000	1285000
3-5/8	92	21-3/4	12-15/16	79-3/4	2-5/16	11300	73	479000	685000	685000	958000	958000	1369000
3-3/4	95	22-1/2	13-3/8	82-1/2	2-15/32	12000	71	509000	728000	728000	1019000	1019000	1455000
3-7/8	98	23-1/4	14	85-1/4	2-15/32	12900	69	540000	772000	772000	1080000	1080000	1543000

Chain Size		Link Length A	Link Length B	Link Length over five links C	Grip Radius	Weight per 15-fathom shot (approx)	Number of Links per 15-Fathom Shot	Grade 1		Grade 2		Grade 3	
Inches	mm							Proof Test	Break Test	Proof Test	Break Test	Proof Test	Break Test
4	102	24	14-3/8	88	2-5/8	13700	67	571000	816000	816000	1143000	1143000	1673200
4-1/8	105	24-3/4	14-11/16	90-3/4	2-11/16	14560	65	603300	861800	861800	1206600	1206600	1723700
4-1/4	109	25-1/2	15-3/16	93-1/2	2-3/4	15350	63	635800	908300	908300	1271800	1271800	1816800
4-3/8	111	26-1/4	15-9/16	96-1/4	2-7/8	16200	61	669000	955700	955700	1338000	1338000	1911300
4-1/2	114	27	16	99	2-15/16	17100	59	702700	1003700	1003700	1405300	1405300	2007500
4-5/8	117	27-3/4	16-7/16	101-3/4	3	18000	57	736700	1052600	1052600	1473600	1473600	2105200
4-3/4	120	28-1/2	16-7/8	104-1/2	3-1/16	18900	57	771500	1102100	1102100	1542900	1542900	2204200
4-13/16	122	28-11/16	17	105-7/8	3-1/8	19400	57	789100	1127300	1127300	1578200	1578200	2254600
4-7/8	124	29-1/4	17-3/8	107-1/4	3-3/16	19900	55	806700	1152500	1152500	1613400	1613400	2304900
5	127	30	17-13/16	110	3-1/4	20900	53	842300	1203300	1203300	1684600	1684600	2406600
5-1/8	130	30-3/4	18-1/4	112-3/4	3-5/16	22000	52	878300	1254700	1254700	1756600	1756600	2509400
5-3/16	132	31-1/8	18-7/16	114-1/8	3-3/8	22500	51	896400	1280600	1280600	1792900	1792900	2561300
5-7/16	139	32-5/8	19-3/8	119-5/8	3-1/2	24500	49	970000	1385700	1385700	1940000	1940000	2771400
5-5/8	144	33-3/4	20	123-3/4	3-11/16	26100	47	1026000	1465800	1465800	2052100	2052100	2931500
5-13/16	148	34-15/16	20-3/4	127-7/8	3-3/4	27600	46	1062800	1546800	1546800	2165500	2165500	3093600
6	152	36	21-3/8	130	3-7/8	29100	45	1140100	1628700	1628700	2280200	2280200	3257400